# Thermosets

# EPOXY MOULDING COMPOUNDS (EMC)

Apart from the gentle incorporation of high additive proportions, the central requirement in the preparation of epoxy resin moulding compounds is to maintain the absolute temperature limit below the cross-linking temperature.

### Application

- Sensor electronics
- Electrical engineering
- Automation
- Electromobility
- Drives

### **Compounding requirements**

- Demanding insulation properties
- High resistance to heat, solvent, moisture
- Processing below cross-linking temperature
- Dust-free production
- Wear resistance of equipment
- High filler loading

## **BUSS Technology**

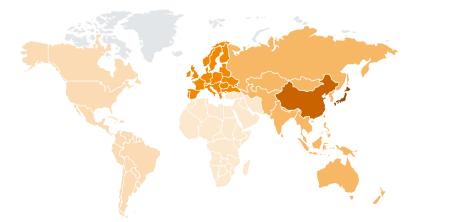
### Strengths

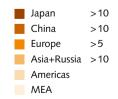
- + Precise temperature control
- Excellent mixing and homogenizing capabilities
- + Effective liquid injection
- Easy and fast opening of kneader for cleaning or emergencies (e.g. power failure)

## Benefits

- High production quality and volume
- Excellent product properties
- ✓ High product quality
- Low operating cost

### BUSS Kneaders for EMC Compounding around the world

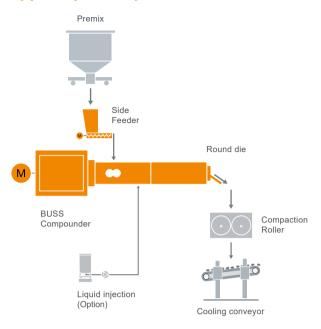






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# **Typical plant layout for EMC**



# **BUSS COMPEO Technical Data**

| BUSS Compounder <sup>1</sup> | Machine Data              |                            |                             |                            | Discharge Unit | Throughput <sup>2</sup> |
|------------------------------|---------------------------|----------------------------|-----------------------------|----------------------------|----------------|-------------------------|
|                              | Screw<br>diameter<br>[mm] | Process<br>length<br>[L/D] | Screw<br>speed max<br>[rpm] | Drive<br>power max<br>[kW] |                | Thermosets<br>[kg/h]    |
| COMPEO 55                    | 55                        | 11 or 13                   | 300                         | 25                         | -              | 50-150                  |
| COMEPO 88                    | 88                        | 11 or 13                   | 300                         | 100                        | -              | 200-500                 |
| COMPEO 110                   | 110                       | 11 or 13                   | 300                         | 200                        | -              | 400-1000                |
| COMPEO 137                   | 137                       | 11 or 13                   | 300                         | 400                        | -              | 800-2000                |
| COMPEO 176                   | 176                       | 11 or 13                   | 300                         | 800                        | -              | 1600-4000               |

<sup>1</sup>The compounder is liquid tempered

<sup>2</sup>Expected throughputs depending on raw materials and formulation



# More info!

busscorp.com/industries/epoxy-moulding-compounds-emc

**Buss AG** Hohenrainstrasse 10 4133 Pratteln Switzerland P +41 61 825 66 00 F +41 61 825 68 58 info@busscorp.com www.busscorp.com

